

**IN THE CLAIMS**

The following claim set replaces all prior versions, and listings, of claims in the application:

1-50 (CANCELED)

51. (PRESENTLY AMENDED) A non-woven mat of chopped strands, comprising:

a plurality of fibers disposed in a non-woven configuration to define a mat,

wherein

substantially all [at least 20%] of said fibers are disposed in fiber bundles,

wherein said fiber bundles have having between 5-450 fibers per  
bundle and the length of said bundles being substantially the same  
as the lengths of the fibers forming said bundles, and wherein at  
least 85% of said fibers of said fiber bundles have a diameter of  
between about 7-500 microns; wherein said fibers in said fiber  
bundles are held together with a substantially water insoluble  
sizing, and

wherein the integrity of the mat is increased by means of heat activated  
binder fibers.

52. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 51 wherein at least 85% of said fibers in said bundles have a length of between 5-100 mm.

53. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 52 wherein at least 85% of said fibers in said bundles have a diameter of between 7-35 microns.

54. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 53 wherein at least 10% of the fibers in said fiber bundles comprise reinforcement fibers selected from the group consisting essentially of glass, aramid, carbon, polypropylene, acrylic, and PET fibers, and combinations thereof.

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55. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 51 wherein at least 50% of the fibers in said fiber bundles comprise glass fibers.

56. (PRESENTLY AMENDED) A non-woven mat as recited in claim 51 wherein at least 85% of said fibers in said bundles have a length of between 5-100 mm, and wherein at least 85% of said fibers in said bundles have a diameter of between 7-35 microns.

57. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 54 wherein at least 85% of said fibers in said fiber bundles are selected from said group.

58. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 51 wherein at least 85% of said fibers in said fiber bundles have a length of between about 7-50 mm.

59. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 51 wherein said mat has a density of between about 50-900 g/m<sup>2</sup>.

60. (PREVIOUSLY ADDED) A non-woven mat as recited in claim 51 wherein at least 85% of said fibers in said fiber bundles have between 10-450 fibers/bundle and a length substantially the same as the length of said fiber bundle, and a diameter between about 7-35 microns; and wherein the sizing is epoxy resin or PVOH.

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